

Installation Instructions for 1m x 50cm GlasBac RE® Planks

1m x 50cm GlasBac RE Planks Interface®

Important notices

These Installation Instructions cover the most common installation circumstances. If you run across a situation that isn't addressed here, in the U.S. call the Interface Americas Help Desk at (877) 733-7403. In Canada, call (800) 267-2149.

All carpet planks should be carefully inspected for damage or defects prior to installation. Interface will not be responsible for damage or loss caused by installation of carpet planks having damage or defects which were identifiable prior to installation.

If you encounter any conditions or defects during installation which could jeopardize the installation or affect the installation procedure, you should STOP the installation immediately and call the Interface Americas Help Desk at (877) 733-7403. In Canada, call (800) 267-2149.

The carpet planks are warranted in accordance with Interface Flooring Systems' Standard Product Warranty. If you do not have a copy of Interface Flooring Systems' Standard Product Warranty and wish to obtain one, call the Interface Americas Help Desk at (877) 733-7403. In Canada, call (800) 267-2149. **EXCEPT AS EXPRESSLY PROVIDED IN THE STANDARD PRODUCT WARRANTY, INTERFACE MAKES NO REPRESENTATIONS OR WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS OF ITS PRODUCTS FOR ANY PARTICULAR PURPOSES, AND HEREBY DISCLAIMS THE SAME.**

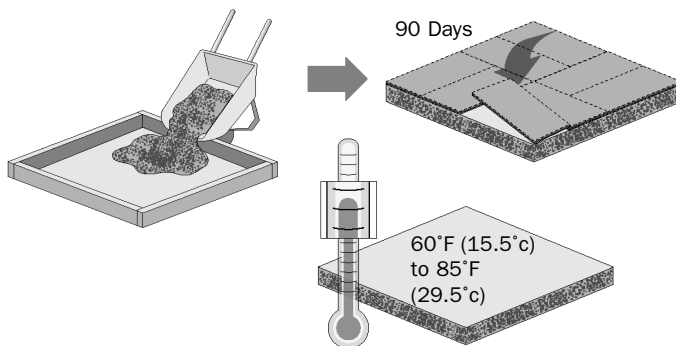
Without limiting the foregoing, Interface will not be responsible for staining, soiling, contamination, tears, burns cuts, pulls or other damage, deterioration or loss caused by abuse, misuse, improper installation, improper maintenance or failure to protect carpet planks during building construction. Interface shall not be responsible for any damage or loss resulting from failure to strictly follow any part of these Installation Instructions, and such failure shall void any and all portions of the Standard Product Warranty which are affected by such failure.

WARNING: IN THE EVENT THAT ANY ASBESTOS-CONTAINING MATERIALS OR OTHER HAZARDOUS MATERIALS ARE ENCOUNTERED DURING INSTALLATION, YOU SHOULD STOP THE INSTALLATION IMMEDIATELY AND OBTAIN ASSISTANCE FROM A QUALIFIED REMEDIATION CONSULTANT OR CONTRACTOR PRIOR TO PROCEEDING.

Follow CRI installation standards

In addition to the specific floor preparation and installation instructions detailed here, the Carpet and Rug Institute Standard for Installation of Commercial Carpet (CRI 104) must be followed. Please note that many of the following installation requirements may exceed or differ from those in the CRI Standard. In the event of conflict between these Installation Instructions and the CRI Standard, you should follow these Installation Instructions.

Pre-installation visit

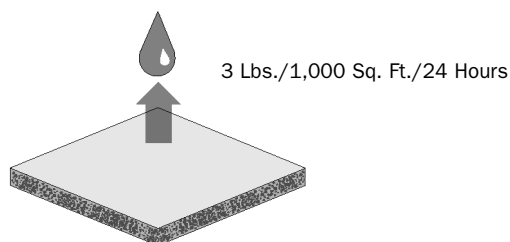


New concrete needs at least 90 days to fully cure. Lightweight concrete and concrete poured above grade in metal pans take a considerably longer time to cure. Installation cannot begin until it is fully cured and in compliance with moisture and alkalinity requirements.

The temperature of your job site must stay within 60°F (15.5°C) and 85°F (29.5°C) 48 - 72 hours prior to, during, and 48 - 72 hours after installation so be sure the heating and air conditioning system is operating.

All carpet planks must be removed from the cartons and allowed to adjust to the job site temperature for 48 hours prior to installation.

Moisture and alkalinity test



NOTE: Per CRI guidelines, it is recommended that the necessary pre-installation moisture and alkalinity tests be performed by a qualified independent testing consultant. These tests must be conducted to the ASTM guidelines.

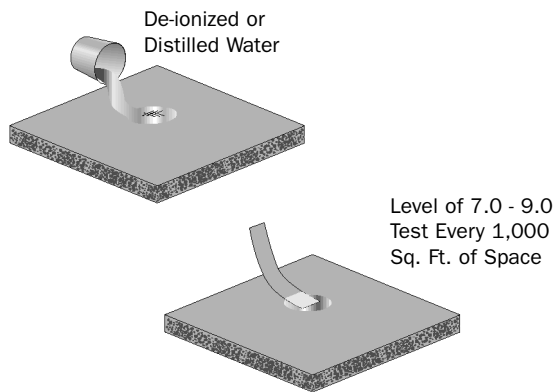
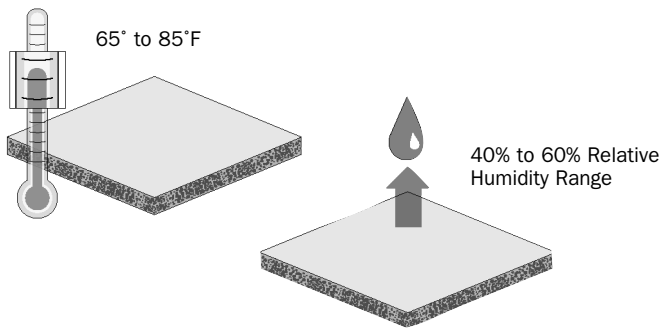
Interface will not be responsible for failures, problems, or damage arising from high moisture, high alkalinity, or other subfloor conditions.

Before installing 1m x 50cm Glasbac RE planks over a new or existing concrete subfloor, you must test the moisture and alkalinity levels of the concrete.

Moisture emissions should be determined by use of an Anhydrous Calcium Chloride test kit. The test must be administered to the specification of the ASTM F 1869 test procedure.

Moisture emissions must not exceed 3 pounds per 1,000 square feet for 24 hours. If the concrete test is higher than 3 pounds, do not proceed with the installation. Call the Interface Americas Help Desk at (877) 733-7403. In Canada, call (800) 267-2149.

Moisture and alkalinity test, continued



All concrete floors, old and new, should be tested for alkalinity by using an alkalinity test kit. The pH test papers should be capable of measuring a range of 0 -14. The area to be tested must be weather-tight and conditioned, via the building's HVAC system, to a temperature range of 65° - 85° Fahrenheit and a relative humidity range of 40% - 60%. This temperature and humidity range must be maintained for at least 48 hours immediately prior to commencing the test, and at all times during the test. All adhesives, coatings, finishes, dirt, curing compounds, sealant and other substances which may affect the rate of moisture dissipation must be removed from the area to be tested. Non-chemical methods, such as abrasive cleaning or bead blasting may be used on existing slabs to achieve an appropriate state for testing. Any cleaning should take place a minimum of 48 hours before testing.

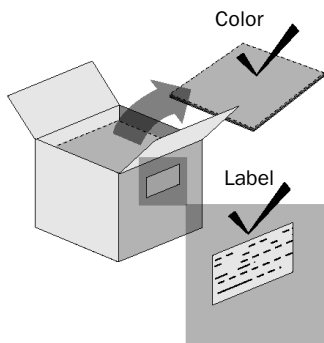
Once this criteria has been met:

1. Abrade the surface by scratching into the clean slab a minimum of 1/32" but no more than 1/8".
2. Apply a small amount (approximately 1" in diameter) of de-ionized or distilled water.
3. Allow the de-ionized/distilled water to stand for 60 seconds.
4. Dip the 0-14 pH test strip into the puddle and remove immediately.
5. Compare to the test kits associated pH chart to determine the pH.
6. At least one pH test must be performed for every 1,000 square feet of space.

The slab should have an alkalinity level between 7.0 - 9.0 to be suitable for carpet installation. Should the pH level be outside of this range **STOP, and DO NOT proceed with installation.** Call the Interface Americas Help Desk at (877) 733-7403. In Canada, call (800) 267-2149.

NOTE: Test results reflect the condition of the slab at the time of testing.

Product inspection



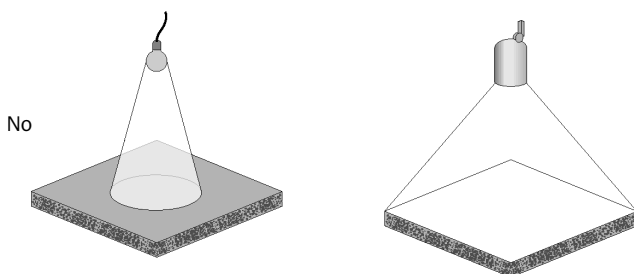
Inspect GlasBac RE carpet planks to be sure they meet the order specifications. IF THE WRONG PRODUCT OR COLOR IS INSTALLED, INTERFACE WILL NOT BE RESPONSIBLE FOR CORRECTING THE PROBLEM.

The labels on each carton indicate product style, pattern, color, run number and dye lot. Be sure the style, pattern and color match the specifications for each area of your installation. On larger installations, you may find that some cartons have different run numbers and/or dye lots. To avoid subtle variations in the finished installation, do not mix run numbers or dye lots in the same area.

Check to confirm that you have the right quantity and correct installation method. Be sure you also have enough planks to establish an "attic stock" for future replacements.

Open all cartons to inspect for damaged or defective planks. If you find any, call the Interface Americas Help Desk at (877) 733-7403. In Canada, call (800) 267-2149.

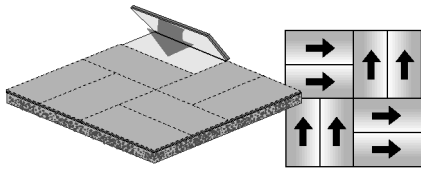
Lighting



The lighting to be used by the building occupants must be in service for proper inspection of color and joints.

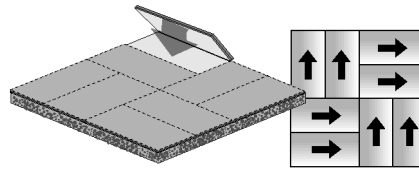
Installation of carpet planks should be the last item on the construction schedule. Carefully consider the risks if you are asked to install carpet planks too early. IF CARPET PLANKS ARE INSTALLED BEFORE CONSTRUCTION IS COMPLETE, ANY STAINING, SOILING OR DAMAGE CAUSED BY OTHER TRADES MAY VOID THE PRODUCT WARRANTY.

Parquet I installation



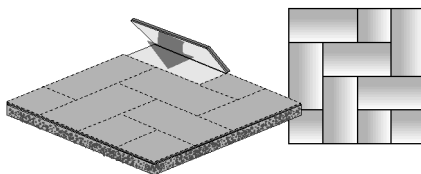
1. Some planks are designed to be installed in a parquet by laying two planks side by side with arrows in same direction with light side of planks together.
2. Turn two planks 90° to the first two planks. Install light side of each plank together with arrows in the same direction.

Parquet II installation



1. Planks are installed with dark side out and dark side up.
2. Two planks are installed with arrows in same direction. The next two planks will be installed 90°, creating a parquet.

Herringbone installation



Herringbone is created by laying planks in an L pattern with dark side up and left.

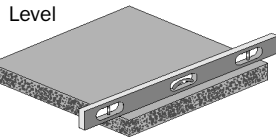
Tools

Proper installation requires tools on the following checklist.

- English/metric steel measuring tape
- White chalk line
- Carpet knife
- Carpet knife replacement blades
- Steel straight edge
- 3/4"-nap paint roller or a Re:Source Technologies approved sprayer
- Carpenter's square
- Broom
- Sander
- Vacuum
- Hammer
- Scraper

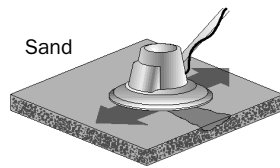
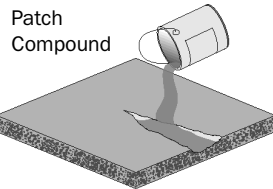
Preparing the subfloor

Installing over concrete



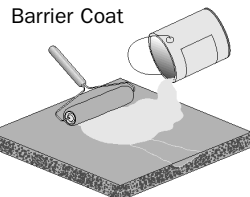
All concrete floors must comply with moisture and alkalinity requirements prior to proceeding with installation. (See "Moisture and Alkalinity Test" above.)

Level the floor to the standards outlined in the American Concrete Institute specifications for Concrete Building (ACI 301) — 11.7.3 troweled finish and 11.9.1 finishing tolerances. Leveling compounds must be Portland-based cement.



Patch cracks and holes with one of the following approved patching compounds: Lev-L-Astic, Fixall, Armstrong 5-180, Webpatch or Ardex K-15T4. Note that some patching compounds can be mixed with water while some must be mixed with latex. Follow the manufacturer's specification and instructions for use.

After patched areas have dried, sand all patched areas level.

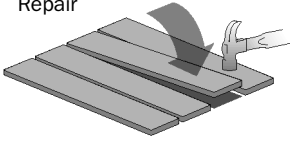


Use an appropriate cleaner to remove any dirt, grease, oil, paint, sealer, adhesive or other materials from floor. Make sure no cleaner residue remains after cleaning.

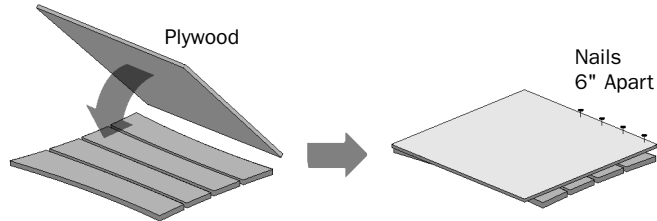
For enhanced performance, we recommend the use of Re:Source 3300 primer barrier coat. With a roller, apply Re:Source 3300 Primer Barrier Coating over the entire surface.

Installing over wood, plywood or particle board

Repair

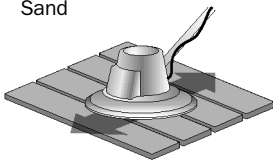


Repair loose or broken boards. Secure with 8-D cement-coated screw nails.

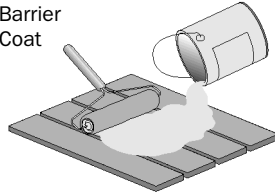


If the majority of the boards are worn or badly cupped, cover with 5/8 inch (1.6 cm) exterior grade AD plywood secured with 8-D cement-coated screw nails spaced 6 inches (15.2 cm) apart. Sand seams smooth.

Sand



Barrier Coat

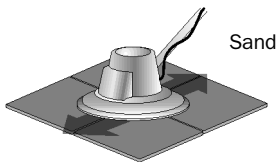


Sand the finish down to bare wood.

Remove dust by sweeping, then wiping with a tack cloth.

With a roller apply Re:Source 3300 Primer Barrier Coating over the entire surface.

Installing over vinyl tile, sheet vinyl or natural materials

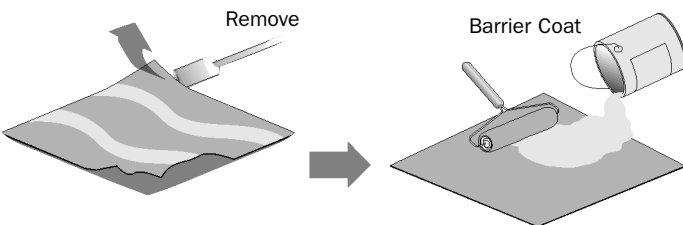


WARNING: EXISTING FLOOR COVERING MAY CONTAIN ASBESTOS OR OTHER HAZARDOUS MATERIALS. IN THE EVENT ASBESTOS CONTAINING MATERIALS OR OTHER HAZARDOUS MATERIALS ARE ENCOUNTERED, YOU SHOULD STOP THE INSTALLATION IMMEDIATELY AND OBTAIN ASSISTANCE FROM A QUALIFIED REMEDIATION CONSULTANT OR CONTRACTOR PRIOR TO PROCEEDING.

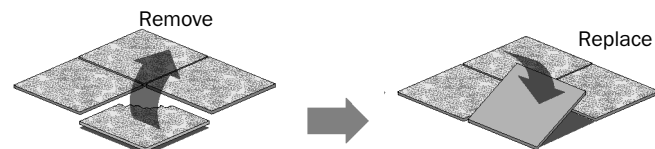
Use an appropriate stripper or a sander to remove the wax top coat.



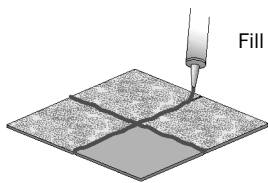
Remove all vinyl tiles with a scraper or replace damaged tiles with substitute tiles of the same thickness. With a roller apply Re:Source 3300 Primer Barrier Coating over the entire surface.



Remove sheet vinyl with a scraper. With a roller apply Re:Source 3300 Primer Barrier Coating over the entire surface.

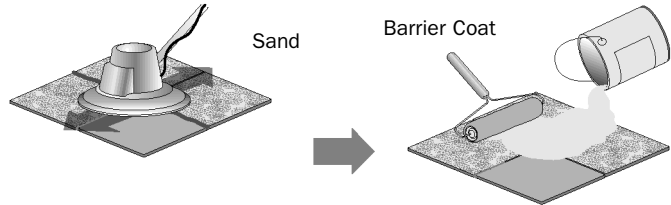


For natural materials such as granolithic, terrazzo, marble, ceramic tile, etc., breakout and remove all material or replace damaged areas with substitute material of the same thickness.



Fill

Patch and fill cracks and irregularities, including grout lines, with one of the following approved patching compounds: Lev-L-Astic, Fixall, Armstrong 5-180, Webpatch or Ardex K-15T4. Note that some patching compounds can be mixed with water while some must be mixed with latex. Follow the manufacturer's specification and instructions for use.



Sand

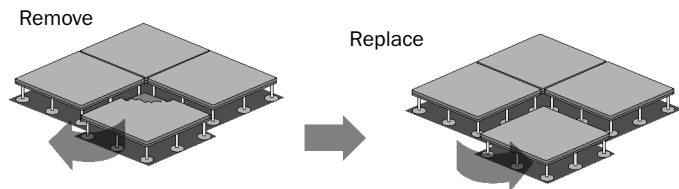
Barrier Coat

Sand top surface to remove glaze.

Remove dust by sweeping, then wiping with a tack cloth.

Apply Re:Source 3300 Primer Barrier Coating over the entire surface.

Installing over raised floors



Remove

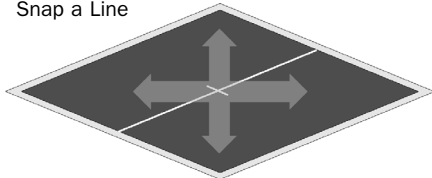
Replace

Patch or replace any damaged floor panel inserts.

Use an appropriate cleaner to remove any dirt, grease, oil, paint, sealer, adhesive or other materials from floor.

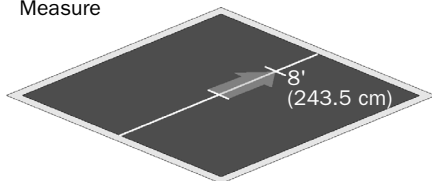
Establishing the starting point

Snap a Line



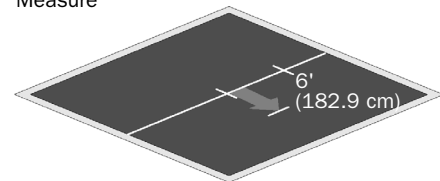
Measure to determine the center point and mark. Snap a chalk line.

Measure



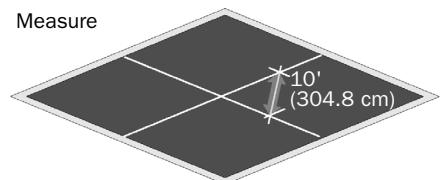
Measure 8 feet (243.5 cm) out from your center point along the chalk line. Make a mark.

Measure



Measure 6 feet (182.9 cm) from your center point at a right angle to your chalk line and make a mark.

Measure



Measure the distance between your marks. It should be exactly 10 feet (304.8 cm). If it is, your quadrants will be square. Snap a chalk line here.

NOTE: If the room is too small for the above measurements, reduce them in half. Measure 4 feet (121.9 cm) vertically and 3 feet (91.4 cm) horizontally. In this case, the measurement between your two marks should be exactly 5 feet (152.4 cm).

Determine if center lines need to be offset

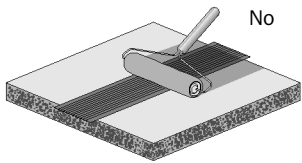
Dry fit (without adhesive) a row of planks along the entire length of your vertical and horizontal center lines. Go all the way to the walls. If necessary, offset either or both center lines to ensure perimeter planks will be cut no less than half size, or 9.84 inches (25 cm).

Applying adhesive

Use only Re:Source 2000 Pressure Sensitive Adhesive on all areas other than stairs. In Canada, use only Re:Source 2500 Pressure Sensitive Adhesive on all areas other than stairs.

On stairs, use only vinyl compatible permanent adhesive for treads. For stair nosing, use manufacturer's recommended installation method.

Adhesive in special situations



FLATWIRE

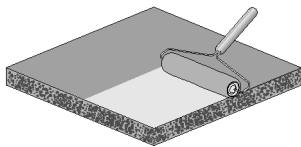
Never apply adhesive directly over flatwire. The flatwire may be damaged if the planks need to be removed.

UNEVEN AREAS

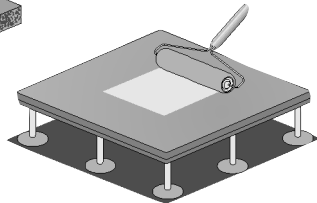
Any surface that cannot be leveled may require adhesive or double-sided tape to hold a plank in place.

Full spread adhesive application

Spread Rate:
40 to 45 Sq. Yds./Gallon



Raised Floor Systems

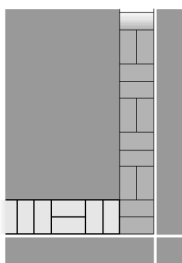


Apply adhesive with a 3/4" nap paint roller. Expect a spread rate of 40-45 square yards per gallon using a 3/4" nap paint roller.

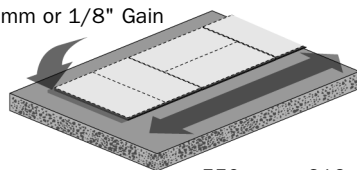
On large installations, the full spread method will be faster if you use a sprayer. Re:Source Technologies has a spray system developed specifically for Re:Source adhesives. For information, contact Re:Source Technologies at (800) 221-4799. Do not use other spray systems without first contacting Re:Source Technologies or the Interface Americas Help Desk at (877) 733-7403. In Canada, call (800) 267-2149.

1. Protect all architectural elements and baseboards with plastic or other material before spraying.
2. Spray adhesive following sprayer manufacturer's instructions.
3. For raised floor systems, apply adhesive to center of each panel with paint roller about 12" wide x 12" long.

Laying planks



3 mm or 1/8" Gain

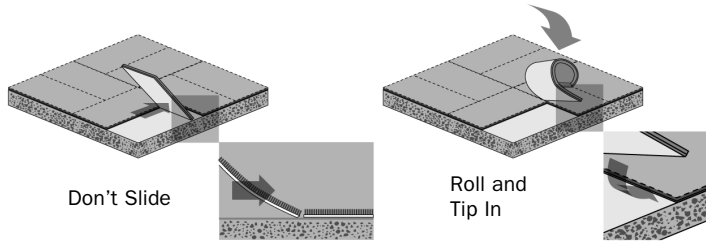


550 cm or 216 17/32"

Follow the center lines closely. In smaller rooms, your anchor rows may consist of fewer than 11 planks. Lay an anchor row of 10 additional planks (11 including the one you've already placed) aligned with the center line.

Measure your anchor rows. Each should equal 550 cm (11 planks x 50 cm each, or 216 17/32") with no more than a 3mm (1/8") gain. If the gain is more than 3 mm, the planks aren't tight enough and should be laid again. After relaying, measure again. If planks are less than 550 cm they are too tight and should be layed again.

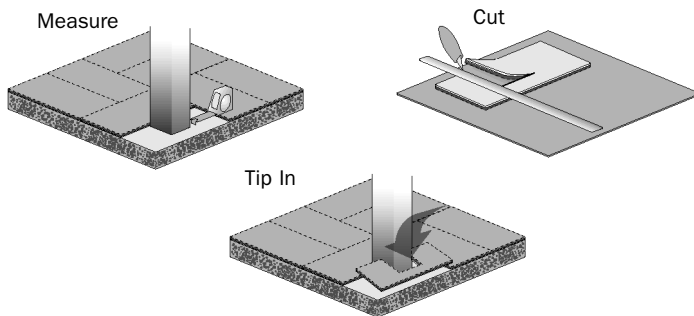
Tip into place



Don't position planks by sliding them across the adhesive. This will cause the corner to bend under. Instead, brush the pile back with one hand, then roll the 50cm x 1m plank to half size and tip a corner of the plank into place. Position the rest of the plank once the corner is properly aligned. Do not catch the pile in the joints.

Cutting planks

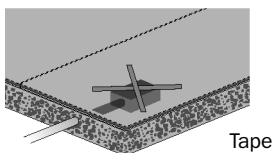
Guidelines for cutting planks



Planks adjacent to fixtures, architectural elements and walls need to be cut. Follow these guidelines:

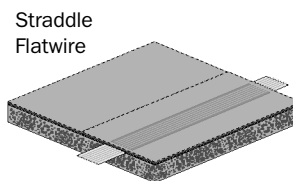
- If practical, remove the base molding before installing perimeter planks. Replace molding when finished.
- Always cut planks from the back using a steel straight edge.
- Replace blades often. Sharp blades make cutting quicker, easier and more precise.
- Never use other planks as a cutting surface. Place planks on layers of cardboard before cutting.
- Always secure cut planks with adhesive.

Floor outlets



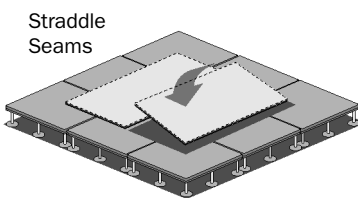
Floor outlets are usually wired after carpet planks have been installed. Consequently, you should install planks directly over floor outlets and mark the location with tape. This way, it will be easy to see which planks need to be lifted for cutouts later.

Flatwire



Plank layout should allow flatwire to be centered under a row of planks.

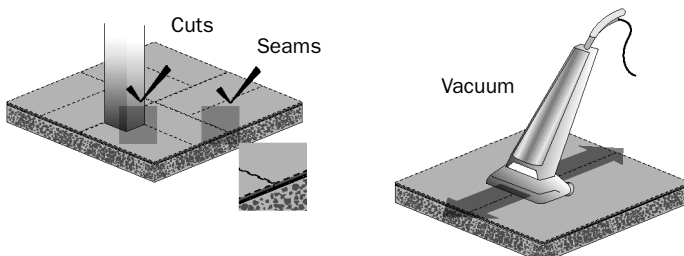
Raised floors



Raised floor panels are susceptible to subtle flexing. To ensure uniform appearance, avoid matching raised floor seams with plank joints.

Preparing for occupation

Final inspection and vacuum



Inspect the entire installation, paying close attention to joints and any planks that have been cut.

Vacuum the floor with a pile lifter. If you don't have a pile lifter, use an upright vacuum cleaner.

Interface®